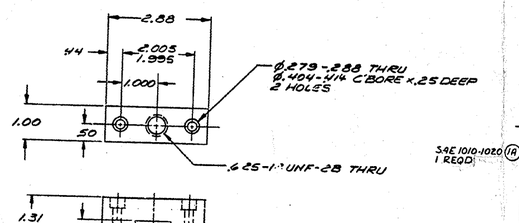
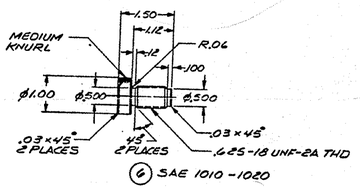
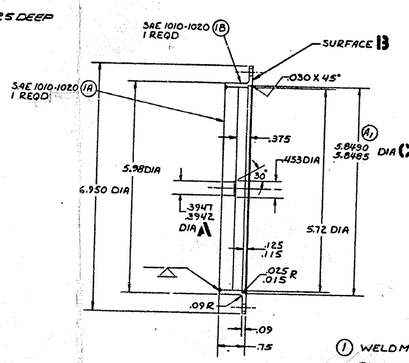
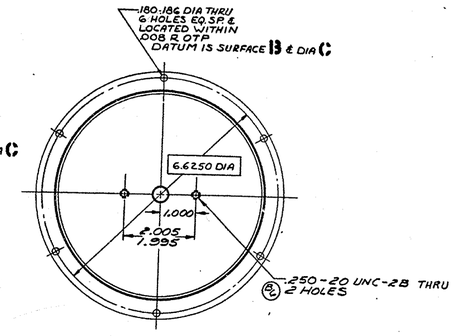
DESIGN TO COMBINE W/ 6895995

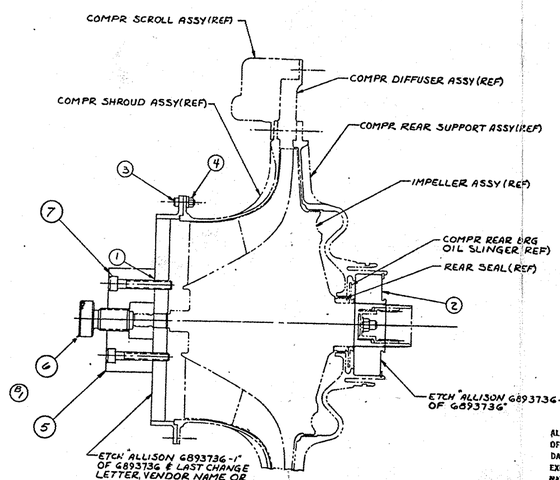
MODEL PLANT	CONF	LTR	REVISIONS DESCRIPTION	DATE	APPROVED
X	C 01	A	001729 I PRT NO 3 CHG'D PER ECP	00-7-19	
X	C 02	B	MODEL 1 ITEMS 6 & 7 TO ASSY WHERE USED; ADD ITEMS 8 & 9 TO ASSY WHERE USED; ITEMS 2 & 3 TO BE SELECTED TO MEASURE EXIT PLANE CLEARANCE; ADD NOTE 2	00-7-20	
X	C 03	C	1) WAS 1.1850/1.1850 DIA 2) WAS 2.8544/2.8343 DIA	00-8-30	

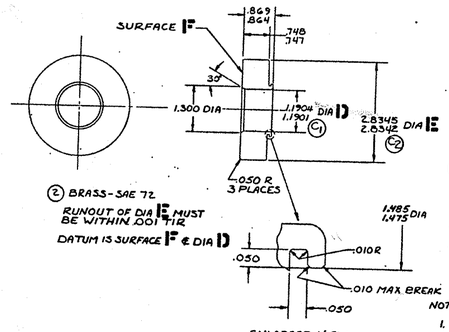












ITEM NO.	QTY	NOMENCLATURE OR DESCRIPTION	CODE IDENT	PART OR IDENTIFYING NO.	MATERIAL OR NOTES
7	2	SOC HD CAP SCR		.250-20 x 1.50 LG	STL
6	1	KNOB			STL
5	1	BRACKET			STL
4	3	NUT		.164-32	STEEL
3	3	SCREW, SOC. HD CAP		.164-32 X .44 LG.	STEEL
2	1	BRG. DUMMY			BRASS
1	1	FRONT SUPPORT			WELDMENT

ITEM NO. 5700 NOMENCLATURE OR DESCRIPTION | CODE IDENT | PART OR IDENTIFYING NO. | MATERIAL OR NOTES

SAT IDENTIFICATION ITEM NUMBERS ARE EXPRESSED AS DASH NUMBERS OF THIS BASIC DRAWING, EXCEPT WHERE A NUMBER APPEARS IN THE PART OR IDENTIFYING NUMBER COLUMN

NOTES:
1. MARK AS SPECIFIED WITH 1/8-3/16 HIGH FIGURES AS SHOWN ON ITEMS 1 & 2
2. BRIGHT NICKEL PLATE ITEM 1 PER MIL-STD 868, FINISH NO. P103 (REF QQ-N-290, TYPE II, BRIGHT FINISH). DIMENSIONS SHALL BE MET AFTER PLATING. PLATING TO BE .0002-.001 COPPER & .0004-.001 NICKEL
3. BLACK OXIDE ITEMS 5 AND 6 PER AMS 2485 BREAK SHARP EDGES .020 U.O.S.

(B4)	AMS 2485
	QQ-N-290
	MIL-STD 868
	SAE 72
	SAE 1010-1020
	LOCAL SPECS (REF)
DRAWING PRACTICE	
SURFACE TEXTURE	
SCREW THREADS	
GENERAL SPECIFICATIONS	SPEC SUMMARY

ALLISON
GAS TURBINE DIVISION

TITLE	FIXTURE-ALIGNING COMPRESSOR ROTOR (C30)
MODEL PRINT (MAN) 250 SERIES	SPEC NO.
SIZE E	FSCM No. 63005
DWG No.	6893736
SCALE 1/1	SHEET

6893736

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DATE 07/22/02 INT: KP